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torque Step 1 = 67 Nm, 50 lb.ft Step 2 = + 90 degrees. connecting Rod bolts Step 1 = 29 Nm,
22 lb.ft Step 2 = + 90 degrees ± 5 degrees . Cylinder Head Bolt Torque M14 bolts Step 1 = 78
Nm, 58 lb.ft Step 2 = + 180 ...

Mitsubishi 6D14, 6D15, 6D16 workshop manual, specs

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procedures of the Model 6D14, 6D15, 6D16 diesel engine for service mechanics engaged in
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